



## Bypassing Safety Controls

Obtain authorization before overriding or disabling safety controls.

- Communicate all bypasses between shifts/crews
- Obtain authorization before:
  - Disabling or overriding safety equipment
  - Deviating from procedures
  - Crossing a barrier



## Confined Space Entry

Obtain authorization before entering a confined space.

- Verify all energy sources are isolated
- Confirm the atmosphere has been tested and is monitored
- Prevent unauthorized entry



## Driving

Follow safe driving.

- Do not drive when impaired or fatigued
- Wear a seat belt
- Do not exceed the speed limit
- Do not use phones unless hands free or operate devices while driving



## Energy Isolation

Verify isolation and zero energy before work begins.

- Identify all energy sources
- Confirm hazard energy sources have been isolated, locked and tagged
- Check to see there is zero energy and test for stored energy



## Hot Work

Control flammables and ignition sources.

- Identify and control ignition sources
- Confirm flammables have been removed or isolated
- Before starting hot work, confirm:
  - A gas test has been completed
  - Gas will be monitored continuously
  - Obtain authorization



## Line of Fire

Keep yourself and others out of the line of fire.

- Position yourself to avoid:
  - Moving objects
  - Vehicles
  - Pressure releases
  - Dropped objects
- Establish and obey barriers and exclusion zones
- Take action to secure loose objects and report potential dropped objects



## Mechanical Lifting

Plan lifting operations and control the area.

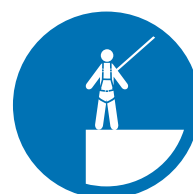
- Confirm the equipment and load have been inspected
- Only qualified persons shall operate equipment
- Establish and obey barriers and exclusion zones
- Never walk under a suspended load



## Work Authorization

Work with a valid permit when required.

- Confirm if a permit is required
- Ensure authorization to perform the work is in place
- Understand the permit conditions
- Confirm that hazards are controlled, and it is safe to begin work
- Stop and re-assess if conditions change



## Working at Height

Protect yourself against a fall when working at height.

- Inspect fall protection equipment before use
- Secure tools and work materials to prevent dropped objects
- Ensure 100% tie off to approved anchor points when outside a protected area

